

WRAPTITE 319, 327, 327 Aerosol, 328 Primers

DESCRIPTION

WRAPTITE 319 * is a primer recommended for machine application to new or smooth pipe services and promotes high bond of the WRAPTITE pipeline coating to the pipe.

WRAPTITE 327 * is a primer recommended for use on all hand brush applications with WRAPTITE pipeline coatings. It can also be used in machine applications to rough, reconditioned surfaces where a higher solids content is needed.

WRAPTITE 327 Aerosol* is an aerosol primer that can be used with all WRAPTITE pipeline coatings. It is generally used on small diameter pipe services and irregular fittings where ease of application is beneficial.

WRAPTITE 328 * is a primer recommended for use with WRAPTITE pipeline coatings. Used for non-flammable applications where extreme safety precautions are being observed.

TECHNICAL PROPERTIES

| | 319 | 327 | 327 Aerosol | 328 |
|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| Base Adhesive System | Synthetic rubber and resins | Synthetic rubber and resins | Synthetic rubber and resins | Synthetic rubber and resins |
| Solvent System | Heptane/Toluene | VM & P Naphtha/Toluene | VM & P Naphtha/Toluene | Trichloroethylene |
| Total Solids | 19% | 27% | 27% | 11% |
| Viscosity | Thin Syrup | Medium Syrup | Medium Syrup | Thin Syrup |
| Flash Point | -12°C (+10°F) | -4°C (+40°F) | -4°C (+40°F) | Non-Flammable |
| Color | Black | Black | Black | Black |
| Shelf Life | Excellent | Excellent | Excellent | Excellent |

Warning: WRAPTITE 319 HT/HS, 327 HT/HS, 327 Aerosol primers are flammable mixtures.

Caution: Store away from heat and use away from fire, flames, heaters, sparks, lighted cigarettes, etc. Read all label instructions.

*Also available in high temperature/high shear. 319,327 and 328 available in 1, 5 and 55 gallon units.

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