



# Material Safety Data Sheet

**CHEMTREC Transportation  
Emergency Phone: 800-424-9300**

**Pittsburgh Poison Control  
Center  
Health Emergency No.: 412-681-6669**

•NOTE: The CHEMTREC Transportation  
•Emergency Phone is to be used only in the  
•event of chemical emergencies involving a  
•spill, leak, fire, exposure or accident involving  
•chemicals

## Section 1 - Chemical Product / Company Information

**Product Name:** RUSTBOND PART A **Revision Date:** 03/20/2008  
**Identification Number:** PLMSDS 0922A1NL **Supersedes :** 08/01/2005  
**Product Use/Class:** Polymeric Epoxy Amine - FOR INDUSTRIAL USE ONLY  
**Preparer:** Regulatory, Department  
**Manufacturer:** Carboline Company  
350 Hanley Industrial Ct.  
St. Louis, MO 63144

## Section 2 - Composition / Information On Ingredients

Chemical Name	CAS Number	Weight %	Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA-CEIL
EPOXY RESIN	25068-38-6	95.0		NE	NE	NE	NE

## Section 3 - Hazards Identification

**Emergency Overview:** Warning! May cause allergic skin reactions. May cause irritation.

**Effects Of Overexposure - Eye Contact:** May cause eye irritation.

**Effects Of Overexposure - Skin Contact:** May cause skin irritation. May cause allergic skin reaction.

**Effects Of Overexposure - Inhalation:** May cause nose and throat irritation.

**Effects Of Overexposure - Ingestion:** May be harmful if swallowed.

**Effects Of Overexposure - Chronic Hazards:** Except for skin sensitization, this product is not expected to cause adverse health effects.

**Primary Route(s) Of Entry:** Skin Contact, Skin Absorption, Inhalation, Ingestion, Eye Contact

**Medical Conditions Prone to Aggravation by Exposure:** If sensitized to amines, epoxies, or other chemicals do not use. See a physician if a medical condition exists.

## Section 4 - First Aid Measures

**First Aid - Eye Contact:** If material gets into eyes, flush with water immediately for 15 minutes. Consult a physician.

**First Aid - Skin Contact:** In case of contact, wash skin immediately with soap and water.

**First Aid - Inhalation:** If inhaled, remove to fresh air. Administer oxygen if necessary. Consult a physician if symptoms persist or exposure was severe.

**First Aid - Ingestion:** If swallowed do not induce vomiting. Seek immediate medical attention.

## Section 5 - Fire Fighting Measures

**Flash Point, F:** 205F (96C)  
(Setaflash)

**Lower Explosive Limit, %:** N/A  
**Upper Explosive Limit, %:** N/A

**Extinguishing Media:** Carbon Dioxide, Dry Chemical, Foam, Water Fog

**Unusual Fire And Explosion Hazards:** This product contains less than 1% volatile components. The amount of vapors that could accumulate are minimal. However, vapors are heavier than air and could travel long distances, ignite, and flashback. Eliminate all ignition sources. Keep away from sparks, open flames, and heat sources. All electrical equipment and installations should be made and grounded in accordance with the National Electrical Code. In areas where explosion hazards exist, workers should be required to use nonferrous tools and to wear conductive and non-sparking shoes.

**Special Firefighting Procedures:** Evacuate hazard area of unprotected personnel. Use a NIOSH approved self-contained breathing unit and complete body protection. Cool surrounding containers with water in case of fire exposure.

## Section 6 - Accidental Release Measures

**Steps To Be Taken If Material Is Released Or Spilled:** Eliminate all ignition sources. Handling equipment must be grounded to prevent sparking. Evacuate the area of unprotected personnel. Wear appropriate personal protection clothing and equipment. Follow exposure controls/personal protection guidelines in Section 8. Contain and soak up residual with an absorbent (clay or sand). Take up absorbant material and seal tightly for proper disposal. Dispose of in accordance with local, state and federal regulations. Refer to Section 15 for SARA Title III and CERCLA information.

## Section 7 - Handling And Storage

**Handling:** Do not get in eyes, on skin, or on clothing. Keep container tightly closed when not in use. Wear personal protection equipment. Do not breathe vapors. Wash thoroughly after handling. If pouring or transferring materials, ground all containers and tools. Do not weld, heat, cut or drill on full or empty containers. Use only in accordance with Carboline application instructions, container label and Product Data Sheet.

**Storage:** Keep away from heat, sparks, open flames and oxidizing agents. Keep containers closed. Store in a cool, dry place with adequate ventilation.

## Section 8 - Exposure Controls / Personal Protection

**Engineering Controls:** Use explosion-proof ventilation when required to keep below health exposure guidelines and Lower Explosion Limit (LEL).

**Respiratory Protection:** Use only with ventilation to keep levels below exposure guidelines listed in Section 2. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use MSHA/NIOSH approved supplied air respirator. Follow all current OSHA requirements for respirator use. For silica containing coatings in a liquid state, and/or if no exposure limits are established in Section 2 above, supplied air respirators are generally not required.

**Skin Protection:** Recommend impervious gloves and clothing to avoid skin contact. If material penetrates to skin, change gloves and clothing. The use of protective creams may be beneficial to certain individuals. Protective creams should be applied before exposure.

**Eye Protection:** Recommend safety glasses with side shields or chemical goggles to avoid eye contact.

**Other protective equipment:** Eye wash and safety showers should be readily available.

**Hygienic Practices:** Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Use of a hand cleaner is recommended. Launder contaminated clothing before reuse. Leather shoes can absorb and allow hazardous materials to pass through. Check shoes carefully after soaking before reuse.

## Section 9 - Physical And Chemical Properties

<b>Boiling Range:</b>	N/D - N/D	<b>Vapor Density:</b>	Heavier than Air
<b>Odor:</b>	Epoxy	<b>Odor Threshold:</b>	N/D
<b>Appearance:</b>	Viscous Green Liquid	<b>Evaporation Rate:</b>	Slower Than Ether
<b>Solubility in H2O:</b>	N/D		
<b>Freeze Point:</b>	N/D	<b>Specific Gravity:</b>	1.15
<b>Vapor Pressure:</b>	N/D	<b>PH:</b>	N/D
<b>Physical State:</b>	Liquid		

(See section 16 for abbreviation legend)

## Section 10 - Stability And Reactivity

**Conditions To Avoid:** Heat, sparks and open flames.

**Incompatibility:** Avoid contact with strong oxidizing agents.

**Hazardous Decomposition Products:** Carbon monoxide, nitrogen oxides, and unidentified organic compounds. Consider all smoke and fumes from burning material as very hazardous. Welding, cutting or abrasive grinding can create smoke and fumes. Do not breathe any fumes or smoke from these operations.

**Hazardous Polymerization:** Will not occur under normal conditions.

**Stability:** This product is stable under normal storage conditions.

## Section 11 - Toxicological Information

**Product LD50:** N/D

**Product LC50:** N/D

Chemical Name	CAS Number	LD50	LC50
EPOXY RESIN	25068-38-6	11.4G/KG RAT,ORAL	>20ML/KG SKIN,SENSITIZER

## Section 12 - Ecological Information

**Ecological Information:** No data

## Section 13 - Disposal Information

**Disposal Information:** Dispose of in accordance with State, Local, and Federal Environmental regulations. Responsibility for proper waste disposal is with the owner of the waste.

## Section 14 - Transportation Information

<b>DOT Proper Shipping Name:</b>	Not Regulated	<b>Packing Group:</b> N/A
<b>DOT Technical Name:</b>	N/A	<b>Hazard Subclass:</b> N/A
<b>DOT Hazard Class:</b>	None	<b>Resp. Guide</b> N/A
		<b>Page:</b>
<b>DOT UN/NA Number:</b>	None	

**Additional Notes:** None.

## Section 15 - Regulatory Information

### CERCLA - SARA HAZARD CATEGORY

This product has been reviewed according to the EPA Hazard Categories promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

IMMEDIATE HEALTH HAZARD, CHRONIC HEALTH HAZARD

### SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Section 313 Substances exist in this product

### TOXIC SUBSTANCES CONTROL ACT

All components of this product are listed on the TSCA inventory.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(B) Substances exist in this product

**U.S. STATE REGULATIONS AS FOLLOWS:**

**NEW JERSEY RIGHT-TO-KNOW**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS Number</u>
EPOXY RESIN	41638-13-5
ADDITIVE	69009-90-1

**PENNSYLVANIA RIGHT-TO-KNOW**

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS Number</u>
EPOXY RESIN	41638-13-5
ADDITIVE	69009-90-1

**CALIFORNIA PROPOSITION 65**

**Warning: The following ingredients present in the product are known to the state of California to cause Cancer:**

<u>Chemical Name</u>	<u>CAS Number</u>
NAPHTHALENE	91-20-3

**Warning: The following ingredients present in the product are known to the state of California to cause birth defects, or other reproductive hazards:**

No California Proposition 65 Reproductive Toxins exist

**INTERNATIONAL REGULATIONS AS FOLLOWS:**

**CANADIAN WHMIS**

This MSDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

**CANADIAN WHMIS CLASS:** D2B

**Section 16 - Other Information**

**HMIS Ratings**

**Health: 2                      Flammability: 1                      Reactivity: 0                      Personal Protection: X**

**VOLATILE ORGANIC COMPOUNDS, GR/LTR MIXED (UNTHINNED): 85**

**REASON FOR REVISION:** Routine update.

**Legend:** N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The information contained herein is, to the best of our knowledge and belief accurate. However, since the

conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations



# Material Safety Data Sheet

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Health Emergency No.: 412-681-6669**

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•event of chemical emergencies involving a  
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•chemicals

## Section 1 - Chemical Product / Company Information

**Product Name:** RUSTBOND PART B **Revision Date:** 03/20/2008  
**Identification Number:** PLMSDS 0922B1NL **Supersedes :** 08/01/2005  
**Product Use/Class:** Polymeric Epoxy Amine - FOR INDUSTRIAL USE ONLY  
**Preparer:** Regulatory, Department  
**Manufacturer:** Carboline Company  
350 Hanley Industrial Ct.  
St. Louis, MO 63144

## Section 2 - Composition / Information On Ingredients

Chemical Name	CAS Number	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA-CEIL
AMIDO AMINE RESIN	68991-84-4	50.0	NE	NE	NE	NE
BENZYL ALCOHOL	100-51-6	35.0	N/E	N/E	N/E	N/E
4-NONYL PHENOL, BRANCHED	84852-15-3	10.0	N/E	N/E	N/E	N/E
SOLVENT NAPHTHA	64742-88-7	5.0	100 PPM	N/E	500 PPM	N/E
TRIS-2,4,6-(DIMETHYLAMINOMETHYL) PHENOL	90-72-2	5.0	NE	N/E	NE	NE

## Section 3 - Hazards Identification

**Emergency Overview:** COMBUSTIBLE liquid and vapor. May cause irritation to the respiratory tract. Skin and eye irritant.

**Effects Of Overexposure - Eye Contact:** Can cause eye burns.

**Effects Of Overexposure - Skin Contact:** Can cause skin burns. May be harmful if absorbed through the skin.

**Effects Of Overexposure - Inhalation:** Harmful if inhaled, may affect the brain or nervous system, causing dizziness, headache, or nausea. May cause nose and throat irritation. May cause lung irritation. May cause allergic respiratory reaction, effects may be permanent.

**Effects Of Overexposure - Ingestion:** Harmful if swallowed.

**Effects Of Overexposure - Chronic Hazards:** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage.

**Primary Route(s) Of Entry:** Skin Contact, Skin Absorption, Inhalation, Ingestion, Eye Contact

**Medical Conditions Prone to Aggravation by Exposure:** If sensitized to amines, epoxies, or other chemicals do not use. See a physician if a medical condition exists. If you have a condition that could be aggravated by exposure to dust or organic vapors, see a physician prior to use.

## Section 4 - First Aid Measures

**First Aid - Eye Contact:** If material gets into eyes, flush with water immediately for 15 minutes. Consult a physician.

**First Aid - Skin Contact:** In case of contact, immediately flush skin with plenty of water while removing contaminated clothing and shoes. Launder clothing before reuse. If rash or irritation develops, consult a physician.

**First Aid - Inhalation:** If inhaled, remove to fresh air. Administer oxygen if necessary. Consult a physician if symptoms persist or exposure was severe.

**First Aid - Ingestion:** If swallowed do not induce vomiting. Seek immediate medical attention.

## Section 5 - Fire Fighting Measures

**Flash Point, F:** 176F (80C)  
(Setaflash)

**Lower Explosive Limit, %:** 1.1  
**Upper Explosive Limit, %:** 6.1

**Extinguishing Media:** Carbon Dioxide, Dry Chemical, Foam, Water Fog

**Unusual Fire And Explosion Hazards:** Combustible Liquid. Vapors are heavier than air and will accumulate. Vapors will form explosive concentrations with air. Vapors travel long distances and will flashback. Use mechanical ventilation when necessary to keep percent vapor below the "Lower Explosion Level" (LEL). Eliminate all ignition sources. Keep away from sparks, open flames and heat sources. All electric equipment and installations should be made and grounded in accordance with the National Electrical Code. In areas where explosion hazards exist, workers should be required to use non-ferrous tools and to wear conductive and non-sparking shoes.

**Special Firefighting Procedures:** Combustible. Cool fire-exposed containers using water spray.

## Section 6 - Accidental Release Measures

**Steps To Be Taken If Material Is Released Or Spilled:** Eliminate all ignition sources. Handling equipment must be grounded to prevent sparking. Evacuate the area of unprotected personnel. Wear appropriate personal protection clothing and equipment. Follow exposure controls/personal protection guidelines in Section 8. Contain and soak up residual with an absorbent (clay or sand). Take up absorbant material and seal tightly for proper disposal. Dispose of in accordance with local, state and federal regulations. Refer to Section 15 for SARA Title III and CERCLA information.

## Section 7 - Handling And Storage

**Handling:** Do not get in eyes, on skin, or on clothing. Keep container tightly closed when not in use. Wear personal protection equipment. Do not breathe vapors. Wash thoroughly after handling. If pouring or transferring materials, ground all containers and tools. Do not weld, heat, cut or drill on full or empty containers. Use only in accordance with Carboline application instructions, container label and Product Data Sheet.

**Storage:** Keep away from heat, sparks, open flames and oxidizing agents. Keep containers closed. Store in a cool, dry place with adequate ventilation.

## Section 8 - Exposure Controls / Personal Protection

**Engineering Controls:** Use explosion-proof ventilation when required to keep below health exposure guidelines and Lower Explosion Limit (LEL).

**Respiratory Protection:** Use only with ventilation to keep levels below exposure guidelines listed in Section 2. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use MSHA/NIOSH approved supplied air respirator. Follow all current OSHA requirements for respirator use. For silica containing coatings in a liquid state, and/or if no exposure limits are established in Section 2 above, supplied air respirators are generally not required.

**Skin Protection:** Recommend impervious gloves and clothing to avoid skin contact. If material penetrates to skin, change gloves and clothing. The use of protective creams may be beneficial to certain individuals. Protective creams should be applied before exposure.

**Eye Protection:** Recommend safety glasses with side shields or chemical goggles to avoid eye contact.

**Other protective equipment:** Eye wash and safety showers should be readily available.

**Hygienic Practices:** Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Use of a hand cleaner is recommended. Launder contaminated clothing before reuse. Leather shoes can absorb and allow hazardous materials to pass through. Check shoes carefully after soaking before reuse.

## Section 9 - Physical And Chemical Properties

<b>Boiling Range:</b>	149 F (65 C) - 393 F (201 C)	<b>Vapor Density:</b>	Heavier than Air
<b>Odor:</b>	Irritating	<b>Odor Threshold:</b>	N/D
<b>Appearance:</b>	Viscous Amber Liquid	<b>Evaporation Rate:</b>	Slower Than Ether
<b>Solubility in H2O:</b>	N/D		
<b>Freeze Point:</b>	N/D	<b>Specific Gravity:</b>	0.98
<b>Vapor Pressure:</b>	N/D	<b>PH:</b>	N/D
<b>Physical State:</b>	Liquid		

(See section 16 for abbreviation legend)

## Section 10 - Stability And Reactivity

**Conditions To Avoid:** Heat, sparks and open flames.

**Incompatibility:** Keep away from strong oxidizing agents, heat and open flames.

**Hazardous Decomposition Products:** Carbon monoxide, nitrogen oxides, and unidentified organic

compounds. Consider all smoke and fumes from burning material as very hazardous. Welding, cutting or abrasive grinding can create smoke and fumes. Do not breathe any fumes or smoke from these operations.

**Hazardous Polymerization:** Will not occur under normal conditions.

**Stability:** This product is stable under normal storage conditions.

## Section 11 - Toxicological Information

**Product LD50:** N/D

**Product LC50:** N/D

Chemical Name	CAS Number	LD50	LC50
AMIDO AMINE RESIN	68991-84-4	NOT AVAILABLE	NOT AVAILABLE
BENZYL ALCOHOL	100-51-6	1230MG/KG RAT, ORAL	1000PPM/8HRS RAT, INHALATION
4-NONYL PHENOL, BRANCHED	84852-15-3	1620 MG/KG ORAL 2140 MG/KG SKIN	NOT AVAILABLE
SOLVENT NAPHTHA	64742-88-7	>25 ML/KG RAT, ORAL	>700 PPM/4 HOURS (RAT)
TRIS-2,4,6- (DIMETHYLAMINOMETHYL) PHENOL	90-72-2	2169 MG/KG ORAL	NOT AVAILABLE

## Section 12 - Ecological Information

**Ecological Information:** No data

## Section 13 - Disposal Information

**Disposal Information:** Dispose of in accordance with State, Local, and Federal Environmental regulations. Responsibility for proper waste disposal is with the owner of the waste.

## Section 14 - Transportation Information

<b>DOT Proper Shipping Name:</b>	Not Regulated	<b>Packing Group:</b>	N/A
<b>DOT Technical Name:</b>	N/A	<b>Hazard Subclass:</b>	N/A
<b>DOT Hazard Class:</b>	None	<b>Resp. Guide</b>	N/A
		<b>Page:</b>	
<b>DOT UN/NA Number:</b>	None		

**Additional Notes:** None.

## Section 15 - Regulatory Information

### CERCLA - SARA HAZARD CATEGORY

This product has been reviewed according to the EPA Hazard Categories promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

IMMEDIATE HEALTH HAZARD, CHRONIC HEALTH HAZARD

### SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Section 313 Substances exist in this product

#### **TOXIC SUBSTANCES CONTROL ACT**

All components of this product are listed on the TSCA inventory.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(B) Substances exist in this product

#### **U.S. STATE REGULATIONS AS FOLLOWS:**

##### **NEW JERSEY RIGHT-TO-KNOW**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS Number</u>
CALCIUM SULFONATE	TRADE SECRET

##### **PENNSYLVANIA RIGHT-TO-KNOW**

The following non-hazardous ingredients are present in the product at greater than 3%.

##### **CALIFORNIA PROPOSITION 65**

**Warning: The following ingredients present in the product are known to the state of California to cause Cancer:**

<u>Chemical Name</u>	<u>CAS Number</u>
FORMALDEHYDE	50-00-0

**Warning: The following ingredients present in the product are known to the state of California to cause birth defects, or other reproductive hazards:**

No California Proposition 65 Reproductive Toxins exist

#### **INTERNATIONAL REGULATIONS AS FOLLOWS:**

##### **CANADIAN WHMIS**

This MSDS has been prepared in compliance with Controlled Product Regulations except for the use of the 16 headings.

**CANADIAN WHMIS CLASS: B3 D2B**

### **Section 16 - Other Information**

**HMIS Ratings****Health: 3****Flammability: 2****Reactivity: 1****Personal Protection: X****VOLATILE ORGANIC COMPOUNDS, GR/LTR MIXED (UNTHINNED): 85****REASON FOR REVISION:** Routine update.**Legend:** N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations